Detection of circulating tumor cells in samples from colorectal cancer patients using digital fluorescent microscopy and image cytometry

PhD thesis

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<td>Band pass</td>
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<tr>
<td>CAM 5.2</td>
<td>Cell adhesion molecule</td>
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<tr>
<td>CCD</td>
<td>Charge coupled device</td>
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<tr>
<td>CD45</td>
<td>Leukocyte common antigen</td>
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<tr>
<td>CV</td>
<td>Coefficient of variation</td>
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<tr>
<td>DAPI</td>
<td>4',6-diamidino-2-phenylindole</td>
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<tr>
<td>DIC</td>
<td>Differential interference contrast</td>
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<tr>
<td>DLL</td>
<td>Dynamic Linked Libraries</td>
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<tr>
<td>DNA</td>
<td>Deoxyribonucleic acid</td>
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<tr>
<td>DVD</td>
<td>Digital Versatile Disc</td>
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<tr>
<td>ECD&lt;sup&gt;TM&lt;/sup&gt;</td>
<td>R Phycoerythrin-Texas Red®-X</td>
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<tr>
<td>EDTA</td>
<td>Ethylene diamine tetraacetic acid</td>
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<tr>
<td>FCM</td>
<td>Flow cytometry</td>
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<tr>
<td>FCS</td>
<td>Flow Cytometry Standard</td>
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<tr>
<td>FISH</td>
<td>Fluorescent In-Situ Hybridization</td>
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<tr>
<td>FITC</td>
<td>Fluorescein isothiocyanate</td>
</tr>
<tr>
<td>GB</td>
<td>Gigabyte</td>
</tr>
<tr>
<td>HBO</td>
<td>A part number commonly used to refer to mercury-vapor lamps</td>
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<tr>
<td>HDD</td>
<td>Hard disk drive</td>
</tr>
<tr>
<td>HE</td>
<td>High efficiency</td>
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<tr>
<td>HEA-125</td>
<td>Human epithelial antigen</td>
</tr>
<tr>
<td>HT29</td>
<td>Human colon adenocarcinoma grade II cell line</td>
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<tr>
<td>IF</td>
<td>Integrated Fluorescence</td>
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<tr>
<td>JPEG</td>
<td>Joint Picture Expert Group</td>
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<tr>
<td>LED</td>
<td>Light emitting Diode</td>
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<tr>
<td>LP</td>
<td>Long pass</td>
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<tr>
<td>LSC</td>
<td>Laser scanning cytometry</td>
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<tr>
<td>MB</td>
<td>Megabyte</td>
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<td>Abbreviation</td>
<td>Description</td>
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<td>-------------</td>
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<tr>
<td>NA</td>
<td>Numerical aperture</td>
</tr>
<tr>
<td>NK cell</td>
<td>Natural killer cell</td>
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<tr>
<td>PBS</td>
<td>Phosphate buffered saline</td>
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<td>PBMC</td>
<td>Peripheral blood mononuclear cell</td>
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<tr>
<td>PC</td>
<td>Personal Computer</td>
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<td>PE</td>
<td>Phycoerythrin</td>
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<td>PMMA</td>
<td>Polymethylmethacrylate</td>
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<tr>
<td>RAM</td>
<td>Random Access Memory</td>
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<tr>
<td>RNA</td>
<td>Ribonucleic acid</td>
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<tr>
<td>RPM</td>
<td>Rotation per minute</td>
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<td>RPMI 1640</td>
<td>Cell culture media</td>
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<td>RT-PCR</td>
<td>Reverse transcription polymerase chain reaction</td>
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<td>SBC</td>
<td>Slide based cytometry</td>
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<td>SD</td>
<td>Standard deviation</td>
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<td>SFM</td>
<td>Scanning Fluorescent Microscopy</td>
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<tr>
<td>SPF</td>
<td>Synthesis-phase fraction</td>
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<tr>
<td>TDI</td>
<td>Time-delay-and-integration</td>
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<tr>
<td>TOTO® -3</td>
<td>Carbocyanine dimer, a red fluorescence stain that is a useful counterstain</td>
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<td>WSI</td>
<td>Whole Slide Imaging</td>
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INTRODUCTION

In the last decades there has been a growing demand for multi-parametric quantitative characterization of clinical and biological samples (1). Fluorescent assays have the highest versatility for these purposes. There are many fluorescent dyes with different excitation and emission characteristics and comparable biological specificity. These facts make it possible to create multiple staining and use different filter combinations to analyze cells. Recently enhanced focus is set on the rare cells of the human organ (circulating tumor cells, physiologic and pathologic stem cells, fetal cells) (1, 2, 3). Circulating tumor cells can be detected in peripheral blood samples by polymerase chain reaction (PCR) or cytometry. PCR techniques require simpler sample handling and instrumentation but they cannot provide morphological information as cytometry.

Rare cells have a frequency of $10^{-6}$ to $10^{-9}$ compared to the red and white blood cells in the peripheral blood. The sensitivity of detection methods can be increased by immunomagnetic cell enrichment. There are two major types of the immunomagnetic sorting systems. The first one is using 2–5 µm magnetic beads with several hundreds or thousands of antibodies on the bead surface. The second one is using supermagnetic nanobeads bound to antibodies. In both systems the beads are bound to the cells of interest and are separated from the rest by strong magnetic field. This technique enriches the cells by 3-4 orders of magnitude.

The PCR technique developed in 1984 amplifies a few copy of DNA by several orders of magnitude by thermo cycling. During the heating and cooling process the DNA is going through a repeated denaturation and enzymatic replication cycle. The amplified product is fluorescently labeled and separated from other DNA fractions by electrophoresis in gel or capillaries. For the detection of circulating tumor cells Reverse Transcription PCR (RT-PCR) is used. With this technique the RNA expressed specifically by the tumor or other rare cells is transcribed back to DNA by reverse transcriptase and the resulting DNA is amplified by the chain reaction. The PCR process destroys the cells and their morphological analysis, re-staining, further
processing by other methods and the evaluation of their appearance in clusters becomes impossible.

The two main cytometry approaches are flow and image cytometry and the first experiments were made with both techniques approximately in the same time in the 1950s (4, 5).

In a Flow Cytometer, the cells flow through a laser beam in suspension. The laser beam excites the fluorescent dyes and the emitted light is collected by photomultipliers. The photomultiplier after amplification, pulse processing and, analog to digital conversion provides the measured data to a computer. This data can be immediately analyzed and stored. Flow cytometers can use arc lamps as well, but most commercial instruments use one or more lasers.

Slide based image cytometers are built around microscope optics with fluorescent light path and high resolution imaging capability. They provide similar data as FCM by digitally processing the cell images.

Today flow cytometry (FCM) is used dominantly because it provides an easier workflow and sample preparation; it has much higher throughput and due to its lower complexity, its cost is lower. FCM can analyze 10,000 to 100,000 (6) cells per second in comparison of slide based image cytometry’s (SBC) 100-1000 (1, 7). In SBC measurements specimen position, outline and focus on the microscope slide has to be determined precisely, which slows the workflow even further.

FCM has drawbacks too. For reliable subpopulation identification hundreds of cells are necessary and its sensitivity is unsatisfactory for circulating tumor cell detection (8). For the detection of circulating tumor cells slide based image cytometry (SBC) has several advantages over FCM. It provides morphological and sub-cellular information. Cell location on the slide is recorded and based on the measured data selected cells can be relocated or examined with different imaging techniques. SBC can be utilized for relatively small specimens and its application for rare cell detection is proven (7, 9). Samples can be re-stained and rescanned to acquire more parameters and the analysis of
cell clusters and tissue is also possible (7, 10, 11). SBC lacks cell sorting capability but there are attempts to overcome this limitation (12).

The development of computer and CCD (charge coupled device) camera technology made possible about 20 years ago the appearance of slide based imaging cytometer systems with acceptable throughput and data handling capability (13-17). Since that time systems were developed based on Laser Scanning Cytometry (LSC) (7, 18-20), standard (21-23), enhanced wide-field (1, 24-27) and confocal fluorescent microscopes (10, 11, 28).

LSC is the most widespread SBC solution. It uses lasers to scan a slide in a similar fashion as a confocal laser scanning microscope. This solution provides good results because the laser spot has equal intensity on every location of the field of view and the resolution is good. This technology developed by Compucyte Corp. (Westwood, MA) is not confocal on purpose to collect fluorescence from the full depth of field. It has medium throughput and it is expensive due to the lasers and laser beam scanning mechanics.

Ecker et al. (10, 11, 28) developed a confocal microscope based tissue cytometer. Tissue samples can be better segmented using the confocal technique because it images only a thin layer of the specimen in contrast with LSC and the cells don’t overlap on the recorded images. On the other hand fluorescence is not collected from the full depth of field therefore precision and throughput is low and confocal microscopes are the most expensive modalities for image cytometry.

Q3DM (San Diego, CA) enhanced a wide-field fluorescent microscope with phase-contrast based focusing together with high speed electronics and stabilized mercury arc lamp to increase imaging speed and quality (1, 24, 25). The core group of former Q3DM developed recently a differential interference contrast (DIC) autofocus system (26) for fluorescence microscopy and a volume camera based fast autofocus system for a continuous-scanning automated microscope (27).
For clinical use standard fluorescent microscopes are the most promising modalities. They are widely available; they have lower basic costs as other systems and they can be used for general microscopic work which lowers the costs of circulating tumor cell detection even further because no dedicated system is necessary.

The first attempts were made in the late 1980’s and 1990’s to convert the fluorescent microscope into a scanner for single (16, 21) and multi-fluorescence measurements. One of the first studies was published by Galbraith et al (14, 15). In their study they showed, that multicolor fluorescence analysis can be performed by motorized fluorescent microscopes. A comparison between flow cytometry and imaging cytometry showed similar distribution of monocyte and NK cells from peripheral blood.

Kozubek et al. (29) developed the high-resolution cytometry, that enables automated acquisition and analysis of fluorescent in-situ hybridization stained nuclei by wide-field and confocal imaging techniques. Automated FISH analysis was also developed by others (13, 30, 31). Mehes et al. has developed systems dedicated for rare cell detection (32).

However in all of these cases, measurements are performed directly after image capture. Only measured parameters and selected images are stored for later evaluation.

In the recent years another imaging microscopy field developed very rapidly. Brightfield virtual microscopy or whole slide imaging (WSI) – the naming convention is not consistent yet – became commercially available and starts to be established in pathology (33-35). Whole slide imaging means that complete sections, cytopspins and smears can be digitized automatically in high resolution that is appropriate for diagnosis. On the market currently there are two systems that are capable of fluorescent WSI, the MIRAX SCAN and MIDI from 3DHISTECH (3DHISTECH Ltd., Budapest, Hungary) and Carl Zeiss and the Hamamatsu Nanozoomer (Hamamatsu Photonics K.K., Japan). The MIRAX system utilizes area cameras and is capable to digitize a sample up to 9 channels. The NanoZoomer uses a time-delay-and-integration CCD camera (TDI) and is capable to scan up to 3 channels.
AIMS

The objectives were as follows:

1. The development of methods to use a fluorescent microscope for quantitative and stoichiometric cytometric measurements. This set of methods and software is called Scanning Fluorescent Microscopy (SFM).

2. To show on biological samples that SFM is capable to reliably detect rare cells. This is done by comparing the analytic accuracy of the developed SFM methods with FCM and LSC on high and low cell concentrations (between 1:1 to 1:10$^7$ cell frequency) in artificial and clinical specimens.

3. The further development of the SFM methods to modify a fluorescent whole slide imager to be capable of quantitative and stoichiometric measurements to make the workflow effective enough for the clinical routine screening of colorectal cancer patients.
METHODS

Scanning Fluorescent Microscopy

Sample preparation

For testing and calibration of the system, 10 µm diameter cytometric calibration beads were used (Immuno-Brite Fluorospheres, Part No. 6603473, Beckman Coulter, Inc., Fullerton, CA). These beads had the advantage of being a mixture of populations, each with an exponentially increasing number of fluorescent molecules.

For evaluation of clinical samples, residual samples from young, cancer free patients were used. Mononuclear cells were isolated from EDTA anti-coagulated blood with standard density gradient centrifugation (Histopaque-1077, Sigma-Aldrich Co., St. Louis, MO). After removal of mononuclear cells from the layer floating on the Histopaque, the cells were washed 3 times by PBS and counted in a Buerker chamber. Ten µL of the cell suspension was smeared on microscope slide and dried. Cells were stained in 100 nanomolar Hoechst 33258 for 20 min and washed in PBS. ProLong Antifade (Invitrogen Corp., Carlsbad, CA) was used, as recommended by the manufacturer, on dry smears to minimize fluorescent fading and permit multiple scanning.

For the correction of mercury arc lamp uniformity errors, a slide with evenly distributed FITC stain was prepared. 1mg / ml FITC solution was mixed with ProLong in 1:10 dilution and 30µl were applied to glass slide and covered with a 22mm * 22mm coverslip.

Scanning Fluorescent Microscope Hardware

The SFM includes hardware and software components. In this study an Axioplan 2 imaging MOT (motorized) microscope (Carl Zeiss MicroImaging GmbH, Jena, Germany) was used with motorized objective and filter changer. A Plan-Neofluar 20x, 0.5 NA dry objective was used for every scan in this study. The system was equipped with a high resolution AxioCam HR color camera. Though the highest resolution of the camera is 3900 * 3000 pixel with 14-bit depth, only 650 * 515 pixel resolution was used
with 8-bit depth in black and white mode. The relatively low resolution and bit depth was used to lower the exposure time as much as possible in order to speed up scanning.

The software ran on a 700MHz PIII PC with 256 MB of RAM and 40 GB HDD. The operating system was Microsoft Windows NT Workstation 4.0 with service pack 6 (Microsoft Corp., Redmond, WA). The image acquisition required only the PC interface card provided with the AxioCam. The microscope was controlled through the RS-232 port of the computer. The microscope and camera were controlled using the software libraries provided by Carl Zeiss. SFM will work with any PC with the above or better characteristics.

**SFM Software components**

I developed the SFM software components in C++, using C++Builder (Embarcadero Technologies, San Francisco, CA). Figure 1 is a flow chart that describes their interactions.
**Figure 1. Flow chart of the working logistics with the SFM Program.** Following the arrows one can see the steps of scanning or evaluating a slide.

**Hardware handling modules:**
These modules are Dynamic Linked Libraries (DLL), like all the others, and contain a low but abstract level of functions to control the specific hardware to which they belong.

**Scanning module:**
This is a complex module, which unites other smaller modules. This module covers the complete functionality of scanning. It contains the following modules: settings, image-processing, scanning strategy and scanning area designation. The scanning strategy module can be changed to realize different scanning approaches.
**Autofocus module:**
This module finds the best focus level for a field of view during scanning. The standard overall image sharpness methods did not work properly for autofocusing, because in most cases, the cells fill out less than 2 percent of the field of view. In this case, calculating the image sharpness for every pixel will result in measuring the background noise instead of measuring the proper focus level of the cells (25). The basic characteristics of the fluorescent images are that on a dark background there are some bright cells. Focusing on the cell’s image is also difficult because it is often small and has no distinct pattern. Because of the properties of the point spread function of the optical system, the cell’s image becomes increasingly blurred as it is removed from the right focal plane. The focus measurement method utilizes the relatively great intensity difference between the background and the cells. It thresholds the image by a predefined threshold and measures the area of the remaining objects. If the cells are in focus, their images are sharp and their areas are small. If the cells are out of focus, their images are blurred, and after thresholding, the remaining area, which includes the cell and its close surroundings, is larger. First a coarse focusing is performed for every field of view by calculating the focus value in a predefined range with a step size of 10 µm. In the second phase, the focus is refined using successive approximation around the best focus level determined. The step sizes of the focus refinement are 5, 3, 2 and 1µm.

**Slide viewer module:**
Provides the functionality of a virtual microscope. Displays the data recorded from the real slide. It preserves the two-dimensional structure of the images and provides slide zooming and moving, plus visually displays the evaluated data.

**Image processing module:**
This module evaluates off-line the scanned digital slide. Since all measurement data is saved into the digital slide, the results are not lost during moving or copying the digital slide. Only the latest measurement data is stored.

The first step of image processing is illumination none uniformity compensation or in other words shading compensation. An illuminated reference (white) image and a CCD dark current noise reference (black) image are made at the beginning of every scan. The noise present in both images is decreased by averaging separately 16 images of each. The images in both groups were grabbed consecutively in time and one image was
made by averaging the same pixel in every image. The white reference image is made using the evenly spread FITC slide described in the sample preparation section. The black reference image is made by closing the camera shutter on the microscope. The black reference image is for compensating the dark current error of the camera. The black reference image is subtracted from every image because it represents the standard error of the camera. Every field of view is compensated according to the following equation, Eq. 1.a. $I'$ denotes the compensated image, $I$ denotes the original, $B$ the black reference and $W$ the white reference image. The $x$ and $y$ indices denote a pixel of the images, $u$ and $v$ denotes the co-ordinates of the brightest pixel in the white reference image.

\[
I'_{x,y} = (I_{x,y} - B_{x,y}) \star \frac{W_{\max,y} - B_{u,y}}{W_{x,y} - B_{x,y}}
\]

The following example explains how compensation works. In Eq. 1.a, the corresponding pixel value of the black compensation image is subtracted from every pixel value. In our example, we suppose that the camera is ideal and has no dark current error. In case of modern Peltier cooled CCD cameras, this is almost true and the black reference image has gray level pixel values less than 3. If we eliminate black reference subtraction from Eq. 1.a, we get Eq. 1.b.

\[
I'_{x,y} = I_{x,y} \star \frac{W_{\max}}{W_{x,y}}
\]

Figure 2A represents a white compensation image; the 9 regions of the image are illuminated with different intensities. The gray level values of the pixels in a region are written in the region. Figure 2B represents one field of view with beads of equal amount of fluorescent molecules; each bead's gray level value is indicated next to it. For the ideal case of even illumination, the gray level values should be equal, but the values are linearly proportional to illumination intensity.

Compensation works the following way. First, a search is performed for the gray level value of the brightest region of the white reference image. This will be $W_{\max}$, 210 in the
example. Now we modify the gray level values of the beads. The gray level value of the bead in the lower right corner of Figure 2B is 77, this will be \( I_{x,y} \) in equation 1.b. The gray level value of this bead’s region in the white reference image is 70, this will be \( W_{x,y} \). If these values are substituted to equation 1.b. the result \( I'_{x,y} \) will be 231. Equation 1.c. demonstrates the calculation.

\[
\text{Eq. 1.c.} \quad 231 = 77 \times \frac{210}{70}
\]

Figure 2C represents the compensated field of view. Unlike in the example, in SFM the compensation is done per pixel and not per bead.

Figure 2. Artificial images demonstrating shading correction on one field of view. A: Demonstration white compensation image. The nine regions represent the different illuminations. Numbers in regions show the gray level values. B: Demonstration of uncompensated field of view. The beads should have the same brightness but they are different because of the uneven illumination. Beads’ gray level values are shown beside them. C: Same demonstration field of view as in b. after compensation, beads have the same intensity. Beads’ gray level values are shown beside them.
In the second step of image processing, images are thresholded. Every channel has a separate threshold value. If the blobs remaining after threshold have overlapping pixels in the different channels, their union is treated as a cell.

The following morphometric parameters are calculated for every cell: maximum diameter, minimum diameter, average diameter, area, and perimeter. The following fluorescence parameters are calculated for every cell: integrated fluorescence, minimum fluorescence, maximum fluorescence, average fluorescence, and fluorescence range.

Fluorescence in our terminology means the intensity of a pixel in the cell’s image. Minimum fluorescence is the value of the darkest pixel, maximum fluorescence is the value of the brightest pixel, average is the average of all the pixels, and range is the difference between maximum and minimum.

Integrated fluorescence (IF) is the same as fluorescence in FCM. In equation 2., IF is the integrated fluorescence of one cell in one channel. \( C_i \) is a pixel of the cell’s image and \( B \) is the average value of the neighboring background pixels around the cell. Those pixels are considered as a neighboring background pixel, whose graylevel value is below the channel’s threshold and are within a rectangle. This rectangle’s edges are 5 pixels farther from the cell’s most left, right, top and bottom pixels. In other words, to calculate the integrated fluorescence, from every pixel of the cell, the average neighboring background value is subtracted and these results are summed.

\[
\text{Eq. 2.} \quad \text{IF} = \sum (C_i - B)
\]

**Cytometry evaluation module:**

Scatter plots, histograms and galleries can be used for the evaluation of the data derived from image processing. The SFM software can export data to an FCS file; however for purposes of efficiency, we have implemented the functions of a standard FCS analysis program to integrate the functions with the digital slide, galleries and Microsoft® Word export.

The software handles a maximum of six fluorescent channels. For every channel, a separate pseudocolor and image processing threshold can be defined manually. Any parameter of each channel can be displayed on the x and y axis of a scatter plot or on
the x axis of a histogram. The gates can be linked, i.e. the cells defined by a gate on a scatter plot can be the source data of a histogram and vice-versa. An arbitrary number of gates can be linked and any gate’s data can be displayed in a gallery. If a cell is clicked in the gallery the dot representing the cell will turn to red from black in every displayed scatter plot and the digital slide is centered around the clicked cell, which is now highlighted. The created scatter plots, histograms and galleries can be exported into a Microsoft® Word document as an image and the cells’ data as a table. The field of views in the digital slide were stored in standard JPEG format using Intel’s Intel JPEG Library 1.5 (Intel, Corp., Santa Clara, CA).

The statistical analysis was performed by the Statistica program package (StatSoft, Inc., Tulsa, OK).

**Comparison of SFM, FCM and LSC**

**High concentration samples for relative cell frequency determination**

Peripheral blood mononuclear cells (PBMCs) were isolated from EDTA anti-coagulated blood (from young cancer free patients after informed consent and approval of the Ethical Committee of the Semmelweis University Budapest, Hungary) with a standard density gradient centrifugation (Histopack 1.077). The isolated PBMCs were washed three times in phosphate buffered saline pH=7.4 (PBS). HT29 tumor cells cultured in RPMI 1640 (Sigma-Aldrich) supplemented with 10% fetal calf serum (Sigma-Aldrich) were detached by 0.25% trypsin – 0.02% EDTA solution (T4049, Sigma-Aldrich) and washed three times in PBS.

HT29 and PBMCs cells were counted manually with a hemocytometer and mixed at different ratios (HT29 to PBMC ratios: 1:1, 1:2, 1:4, 1:8, 1:20, 1:50, 1:100, 1:500, 1:1,000) in three replicates. 100,000 – 200,000 cells in 50 - 100 µl were used per mixture. 5 µl anti human CD45 ECD (PE-TexasRed tandem dye) (Beckman Coulter – Immunotech, Krefeld, Germany) and 5 µl CAM 5.2-FITC (Becton Dickinson Immunocytometry Systems (BDIS), San Jose, CA) antibodies were added and incubated 30 min in the dark at room temperature. After 2x washing in PBS by centrifugation at 1,500 RPM (5 min, Janetzki T32), the cells were fixed for 20 min in
0.5 % phosphate buffered paraformaldehyde. Cells were pelleted, and the supernatant was discarded. Then the cell were resuspended in the remaining 100 μl solution. The DNA specific fluorescent dyes TOTO-3 (Invitrogen) in 5 μM final concentration and Hoechst 33258 (Invitrogen) in 100 nM final concentration in PBS were added and cells were stained for 20 min, in the dark at room temperature. Cells were then washed in PBS, supernatant was discarded. Then samples were divided into two parts for FCM and SBC measurements, respectively.

From 10 μl of the resuspended pellet, smears were placed onto a spot with a diameter of 5-6 mm in the middle of conventional glass slide. Smears were covered by the ProLong antifading agent (Invitrogen). It was used as recommended by the manufacturer on dry smears to stabilize the fluorescent signal for long time and permit multiple scanning. The same slides were used for SFM and LSC measurements.

Low concentration samples for absolute cell frequency determinations (SBC measurements)

Slides prepared by micromanipulation of tumor cells from tissue culture
Histopack 1.077 separated mononuclear cells were CD45 ECD labeled with the above protocol, smeared in the middle of the slide and dried. From a CAM5.2 labeled HT29 cell suspension cells were sucked up and dropped on the slide among leukocytes by a micro-manipulator (Carl Zeiss) under fluorescent microscopy control. The number of HT29 cells placed on the slide was visually counted (5-50 cells were placed on a slide). The same slides were used for SFM and LSC measurements.

Slides prepared from the blood of tumor bearing patients
In another experiment peripheral blood of colorectal cancer patients with different Dukes stages (B:2, C:3, D:5) were evaluated by the standard protocol (Miltenyi Biotech, Bergisch Gladbach, Germany). Shortly, mononuclear white blood cells and circulating tumor cells were isolated from 20 ml EDTA anti-coagulated peripheral blood by a standard density gradient centrifugation (Histopack 1.077). Cells were washed 3 times
by PBS and labeled with the anti-human epithelial antigen (HEA-125) magnetic microbead conjugated antibody (Miltenyi Biotech, Bergisch Gladbach, Germany) with FCR blocking reagents (Miltenyi Biotech). Enrichment of HEA-125 expressing tumor cells was achieved using MS cell separation columns (Miltenyi Biotech). After isolation in the magnetic field (MiniMacs, Miltenyi Biotech) the enriched cell fractions were labeled according to the above immuno-cytochemical labeling protocol for CD45 ECD, CAM 5.2 FITC, and nuclear DNA. After washing cells were cytocentrifuged (STATSPIN E802/22 centrifuge at 700 RPM, 10 min) on the slide. After air-drying cells were covered with ProLong medium. The identical slides were used for SFM and LSC measurements.

Flow cytometry
The leukocyte and the HT29 cell suspensions were filtered through 50µm nylon mesh (Partec GmbH, Münster, Germany). The analysis was performed on a FACScan flow cytometer (BDIS), equipped with a Macintosh Quadra 650 computer and CellQuest software. 488 nm argon-ion laser excitation at 15 mW was used. With FSC triggering the fluorescence signals were detected at 530±15 nm Bandpass (BP) filter (FITC) and 650 nm Long pass (LP) filter (ECD). 10,000-15,000 cells were measured, per sample.

Laser scanning cytometry
LSC (Compucyte) was equipped with a 20x UPLANFL (Universal plan Semi-apochromatic) NA-0.5 objective (Olympus). Fluorochromes were excited by a 488 nm argon-ion (5 mW) and a 633 nm HeNe (5 mW) laser and fluorescence signals detected at 530 / 30 nm BP (FITC), 625 / 28 nm BP (ECD) and 670 / 20 nm BP (TOTO-3) filters. The TOTO-3 signal was used for triggering.

Scanning fluorescent microscopy
The Hoechst 33258 fluorescence signal (with the strongest fluorescent light) was used for focusing. An entire smear area or at least 1,000 cells were scanned automatically at
20x magnification. Scanning sequence was Hoechst 33258, ECD, FITC. Fluorescent light was detected for Hoechst 33258 with Zeiss filter set 02, for ECD staining with Zeiss filter set 20 and for FITC Zeiss filter set 10.

The digitization times for the single field of views were different in the three channels depended on the strength of the fluorescent signals (100 ms for Hoechst 33258, 1000 ms for ECD and 400 ms for FITC). The spatial resolution of the system was 0.645 μm / pixel.

The digital slide was evaluated using virtual microscopy and standard cytometry techniques (Figure 3).

Figure 3. Steps of the image data analysis by the SFM program. A: A virtual microscopy evaluation field in the multi-channel digital slide made by the SFM showing a clinical sample for rare cell detection. Of the six available channels, 3 are used. One is applied for Hoechst 33258 channel, the second for ECD, the third for FITC. Magnification is 100x. A single CAM 5.2 positive cell is shown in the middle (arrow), it is surrounded by CD45 positive cells. B: Cell recognition by SFM, found objects are indicated by a circle. C: quantitative data of cells generated by the image analysis of multi-channel digital slide could be analyzed by SFM as standard cytometric results. In the scatter plot FITC positive rare tumor cells are gated. The X axis shows the ECD channel intensity, the Y axis is the FITC channel intensity value. Six cells are located inside the gate. (Arrow indicates a point on the dot plot which represents a cell that was relocated on 3A.) D: Gallery of the six gated tumor cells with electric pseudomagnification. The Hoechst 33258 stained nuclei and the CAM5.2-FITC labeled surface are clearly visible. The highlighted cell (arrow) in the cell gallery window is shown by the SFM in 3A.
**Visual Fluorescent microscopy analysis of rare cells**

The manual screening and evaluation of low concentration specimens was performed by two independent observers using an AxioPlan 2 Imaging microscope equipped with triple path and single path filters for FITC, ECD and Hoechst 33258 staining and an Axiocam camera. The images of the single cells were recorded with the positions using the AxioVision software (V.3.0, Carl Zeiss ImagingSolutions GmbH, Munich, Germany).

**Statistical analysis**

The statistical analysis (linear regression, determination of correlation coefficients) was done using the Sigmaplot and SPSS program (SPSS V.8.0 Knowledge Dynamics Canyon Lake, USA).

**Quantitative and stoichiometric fluorescent whole slide imaging**

**Samples**

For testing and calibration of the system the same cytometric calibration beads were used as for SFM. For evaluation of clinical samples, residual samples from young, cancer-free patients were prepared in the same way as for SFM. Mononuclear cells were isolated from EDTA anti-coagulated blood with standard density gradient centrifugation (Histopaque-1077). After removal of mononuclear cells from the layer floating on the Histopaque, the cells were washed three times by PBS and counted in a Buerker chamber. A total of 10 µl of the cell suspension was smeared on a microscope slide and dried. Cells were stained in 100 nM Hoechst 33258 for 20 min, and washed in PBS. As recommended by the manufacturer, ProLong Antifade (Invitrogen, Carlsbad, CA) was used on dry smears to minimize fluorescent fading and permit multiple scanning.
For correction of the illumination uniformity errors, a special compensation slide was prepared by the Fraunhofer Institute for Applied Optics and Precision Engineering IOF (Jena, Germany). On a glass slide in a 1.45 µm thick polymethylmethacrylate (PMMA) layer the following laser dyes were diluted (Radiant Dyes Laser & Accessories GmbH, Wermelskirchen, Germany; article number, name, concentration in mol/l): 044, Coumarin 2 (C450), 3x10^{-3}; 072, Coumarin 545, 1x10^{-4}; 084, Rhodamine 6G (Rh590), 1x10^{-4}; 087, Rhodamine 101 (Rhod640), 1x10^{-4}; 102, Oxazin 4 (LD690 Perchl.), 1x10^{-4}; 101, Nile Blue Perchl., 2x10^{-5}; 119, Rhodamine 800 (LD800), 2x10^{-3}. 
Hardware

A MIRAX MIDI automated digital microscope shown on Figure 4 was used. I participated in the development of the standard brightfield MIRAX MIDI.

![MIRAX MIDI and its hardware components](image)

**Figure 4. MIRAX MIDI and its hardware components.** A: shows the MIRAX MIDI system with the AxioCam MRm mounted on the top and a slide tray inserted on the right. Left to the system the HXP-120 fluorescent light source is shown. B: The two parts of the microscope housing slides aside for servicing. C: shows inside the microscope the following components: A: preview camera, B: slide background illumination for preview camera, C: illumination for label area, D: objective, E: fluorescent illumination unit, F: slide holder and slide, G: slide holder tray, H: slide loader, I: slide loader stepper motor, J: Y lead screw and rails of slide stage, K: transmitted light illumination unit.
MIRAX MIDI can scan in brightfield and with our further development in fluorescence. It has a slide loader mechanism for 12 slides and it has 200 µm focus range. The system had a Carl Zeiss 20x Plan-Apochromat, NA 0.8 dry objective. Three high efficiency Zeiss filter blocks were used for DAPI (Filter Set 49), FITC (Filter Set 46HE) and Rhodamine (Filter set 43HE). For the quantitative fluorescent measurements a Carl Zeiss Colibri LED light source was used with 365 nm and 470 nm LED modules. For general scanning tests a Carl Zeiss HXP 120 metal-halid short arc lamp was used that can be fiber coupled to the Colibri lamp. The illumination pathway was used from the Zeiss AxioScope 40 and the microscope had a 10 position filter wheel. For image capture a Zeiss AxioCam MRm Rev.3 monochrome camera was used. The camera has 1388 x 1040 pixels and 6.45 µm x 6.45 µm pixel size, 12 bit digitization, 17000 electrons full well capacity and single-stage Peltier-cooling. With the 20x objective one pixel imaged a 0.3225 µm x 0.3225 µm area of the specimen.

The software ran on a PC with dual Intel Xeon 2.8 GHz processors, 2 GB RAM and 500 GB hard drive. The operating system was Microsoft Windows XP.

Software development tools

The software is an extension of the MIRAX SCAN control program developed in Microsoft Visual Studio 6 and C++ Builder. For displaying the slides I used the MIRAX Viewer digital slide viewer. I developed the here described sample detection, sample mapping, focusing, sharpness calculation, image compensation and digital gain functions. I participated in the development of the here described fluorescent digital file format, virtual microscope and measurement evaluation tools. The HistoQuant module used for evaluation is the development of my colleagues.

Algorithms

To digitize fluorescently labeled samples on a slide its location, focus position and exposure time in every channel has to be determined.

Sample detection and localization
MIRAX MIDI is equipped with a preview camera to grab a low resolution image from the slide to determine areas for imaging. This optical path has transmitted light illumination and no epifluorescence. The sample is illuminated from the back by a light emitting panel without additional optics (Figure 4C). Fluorescent samples have low contrast in transmitted illumination mode and are not detectable by the preview camera. To overcome this limitation the fluorescent imaging software requires to circle the sample with a continuous line on the slide with a black marker pen.

**Sample mapping**

Before imaging the sample is mapped. On grid points the sample is focused and exposure times are measured in every channel. The focus values are interpolated to determine every field of view’s own focus level. In every channel the shortest grid point exposure time is selected for scanning. The distance of the grid points can be set manually in field of views. A typical value is 3. Mapping time is shortened by limiting the full 200 µm focus range to 50 µm. The algorithm goes through the grid points from the center of the scan area following a spiral path. The focus level of the first field of view that contains sample will be the middle of the limited range. A field of view is considered to contain sample if there are values above column 50 in the pixel value difference histogram. The generation of the histogram is described in the Sharpness calculation section.

**Focusing**

MIRAX MIDI has 200µm focus range. In fluorescent microscopy both excitation and emitted lights are focused by the objective. As the fluorescent sample gets out of focus its brightness decreases as shown on Figure 5.
Figure 5. Exposure time as a function of focus. In fluorescent microscopy the exposure time strongly increases as the sample gets out of focus. To demonstrate this effect the exposure time was calculated for a field of view with a single bead at different focus levels throughout the focus range. At 76 µm Z position the exposure time was 9 ms and at 164 µm 732 ms.

To adapt to the varying light intensity the exposure time is continuously adjusted during focusing. An intensity range is defined and the algorithm keeps the brightest pixels always in this. The bottom of the range has half the brightness as the top. In the software three different ranges can be selected, from 32 to 63 which is the default, from 64 to 127 and from 128 to 255. The auto focus algorithm first goes through the whole range in 4 µm steps and then fine focuses around the best position. Figure 6 shows the flow chart of the coarse focus integrated with the continuous exposure change.
Figure 6. Coarse focus flow chart. The flow chart shows how the autofocus algorithm continuously adapts the exposure time as it goes through the focus range during coarse focusing.

Sharpness calculation is based on pixel value differences in an image. If two images from different focus levels have the same pixel differences but they have different exposure times then the one with shorter exposure is the better. To compensate for this effect the calculated sharpness values are divided by the exposure time.

The reliability of the focusing algorithm was tested by auto-focusing 20-20 field of views of 5 different tissue samples using the Rhodamine filter. After that the field of
views were fine focused again manually in 0.2 μm steps and the difference between the manually and automatically determined focus values was calculated.

**Sharpness calculation**

Sharpness value calculation is based on a pixel value differences histogram. To lower noise and small artifacts the field of view is shrunk by averaging 3.33 x 3.33 pixels. From this image a pixel difference histogram is calculated. If the difference between a pixel and its neighbor to the right is 10 then in the histogram column 10 is incremented by 1. An image with 8 bit depth results a 256 (2^8) column histogram. After histogram generation its values are multiplied with the 5th power of the histogram indices. For example the values of column 10 and 255 are multiplied by 100000 and 1078203909375 respectively. Sharpness value of the image is the sum of the column values.

**Image compensation**

The field of view is not illuminated evenly by the light source. The Colibri and HXP-120 lamps provides a more even illumination as conventional HBO mercury arc lamps but this is still not sufficient for quantification. We measured 15% intensity difference between the best and worst illuminated area. The fluorescence of the cells is measured by the intensity of their pixels. Objects with equivalent fluorescence will show different intensity depending on their position in the field of view and the illumination of that area. This error is corrected by using a compensation image. Ten empty field of views are recorded on random positions of the compensation slide in every channel. From the 10 images in every channel 1 final compensation image is created by omitting the darkest and brightest pixels and averaging the rest in every pixel position. This method eliminates local artifacts from the individual images which are usually darker or brighter than the compensation slide itself. The averaging lowers the noise of the camera (36). In the SFM system 16 images were recorded to lower the camera noise but they were recorded on one location and the slide artifacts could not be eliminated.
During acquisition of the digital slide every image is compensated using the following equation:

\[ I'_{xy} = I_{xy} \frac{C_{\text{max},uv}}{C_{xy}} \]

I' denotes the compensated image, I denotes the original image and C denotes the compensation image. The x and y indices denote an image pixel, and u and v denote the coordinates of the brightest pixel of the compensation image.

On the MIRAX system there is no shutter to close completely the light path to the camera so no black compensation image was recorded and used as in the case of SFM. To assess the black image of the camera it was removed from the microscope and its aperture was closed by a C-mount cap. In 8 bit mode the black image had pixel values of 1 which has negligible influence on measurement data if it is not included in the compensation process. To make the display of digital slides faster the compensation is done during scanning and not during slide display as in the SFM system.

To evaluate the effect of compensation 1200 of the brightest Coulter beads with 20 ms exposure time were scanned without compensation and their CV value was compared to the same bead population scanned with compensation for the system linearity measurements detailed later.

**Digital gain**

The AxioCam MRm grabes 12 bit images but the MIRAX system handles only 8 bit images. We implemented in the system a Digital Gain function which stores the user selected 8 bit from the original 12. The default setting is digital gain 0 what means that the most significant 8 bit will be stored and digital gain 4 means that the least significant 8 bits will be stored. This way the user can select between scanning speed and image noise. Every step of the digital gain halves the exposure time but increases the noise. The recommended setting for standard imaging is digital gain 2 because the exposure times are 4 times shorter and the increase in noise is hardly noticeable. For the quantitative measurements digital gain 0 was used.
**Image segmentation**

The system uses thresholding for image segmentation. For a segmentation an upper and lower threshold can be defined and pixel values below and above those values will be excluded. Neighboring pixels are grouped to one object. Within one measurement several segmentations can be included and all of them are displayed by user selected colors on the digital slide. Before segmentation the image can be filtered by Gauss, Median or Wiener filter with a kernel size of 0-10 pixels. 0 means that the filtering is off. The filter algorithms are implemented in the Intel Integrated Performance Primitives image processing package (Intel Corp., Santa Clara, CA). The actual image processing is done on the original pixel data, filtering is used only for segmentation. Detected objects can be further filtered based on their size in µm². Segmentation settings can be saved as a Mirax Image Segmentation Profile file with .misp extension.

**Quantitative and stoichiometric measurement**

The following parameters are measured for each object: area, perimeter, shortest and longest diameter, shape factor, average pixel intensity and integrated fluorescence (IF). Shape factor is calculated with the following equation:

$$SF = \frac{4 \times \pi \times \text{area}}{\text{perimeter}^2}$$

The shape factor is 1 if an object is perfectly round. IF has the same function as fluorescence in FCM. From every pixel the average value of the background around the object is subtracted and the pixel values are summed as in the SFM system. Area, perimeter and diameters are measured in µm. The system automatically calculates the µm/pixel value from camera type, objective magnification and camera adapter magnification. This value is stored in the digital slide and can’t be modified.

**System linearity measurement**
The system’s linearity was verified by three different methods. To measure exposure linearity 1000 beads from the brightest population were scanned with 5, 10, 15, 20 and 25 ms exposure time. To test single exposure linearity 1800 beads were scanned at once from a mixture of all the 5 intensities. The IF of the different populations was compared to the manufacturer supplied intensity data. In both cases from the measured objects the clustered beads were filtered.

To verify areal linearity 5300 beads and bead clusters from the 3rd intensity were scanned and the IF of different cluster sizes was correlated.

Finally we measured the CV value of Hoechst stained lymphocytes to assess usability on real samples.

**Fluorescent digital slide**

The standard proprietary file format of the MIRAX system was used to store the fluorescent digital slides. This format stores the images in an overlapped tiled format at 10 different magnifications. Every magnification layer is the half of the previous one starting from 1:1, 1:2 and down to 1:512. The storage of different magnifications is necessary to provide fast magnification change in the viewer software. One image of the camera is split to 4x4 smaller images because these can be handled more efficiently if the digital slide is browsed on the Internet. Tiles can be stored internally in 3 different user selectable image file formats: BMP (Bitmap), PNG (Portable Network Graphics) or JPEG (Joint Picture Expert Group). The compression rate of the JPEG format can be defined by the user. Three fluorescent channels are stored in the red, green and blue channels of a standard color brightfield image. If more than three channels are scanned then a new layer of RGB image is stored in the file. The format also stores the preview image of the slide recorded by the preview camera and the label area image.

**Fluorescent virtual microscopy**

For slide display the MIRAX Viewer software was used. The viewer has the following main functions: arbitrary magnification selection, panning, annotation handling, measuring and opening slides from a teleconsultation server on the Internet.
Additionally several slides can be opened at the same time for comparisons, annotation areas can be exported to reports, the viewer can be controlled from the keyboard for faster handling and synchronized multiple participant teleconsultation sessions are also possible. The viewer stores what areas of the slide were examined and at what magnification for quality control. Above the basic viewer functions the fluorescent slides can be used with application packages for tissue micro arrays, quantitative measurement, education and three-dimensional reconstruction. The measurements in this work were made with the HistoQuant package of the MIRAX family.

The viewer had to be modified to read more than one image layer in case more than three channels are digitized. For every channel pseudo color, brightness, contrast and gamma can be set individually. These controls are on the bottom of the viewing area on Figure 7.

![Figure 7. MIRAX Viewer.](image)

On the left side of the viewer window there are two previews. The upper one always shows the complete slide area for navigation. The lower preview shows a magnified image for better orientation. In the center is the main viewing area. In the upper right corner there is a magnifier window showing the area around the mouse cursor with 4 times higher magnification as the main working area. Fluorescent channels selection, pseudo colorization, brightness, contrast and gamma settings are below the main viewing area.
Measurement evaluation tools

Measurements can be evaluated by the scatter plot, histogram, gallery and data export tools of the HistoQuant package. The scatter plot and histogram tools can display any measured parameters along their axis on linear or logarithmic scale. Data points can be gated and gated data can be passed to other scatter plots, histograms and galleries. The scatter plot tool supports square, ellipsis and freehand gates. The package does not have statistical analysis functions. Gated data can be exported in a comma separated values file with .csv extension which is interpreted by every spreadsheet or statistical program. We used Microsoft Excel for this purpose.
RESULTS

**Scanning Fluorescent Microscopy**

Scanning speed of the system is dependent on the emission intensity of the sample, camera speed and requirements for auto focusing. In the SFM concept the fluorescent channel with the highest contrast is the one that is used for focusing and object segmentation. In general, the most prominent dye, that is applied for this purpose is nuclear staining. If the system is intended to quantify cytoplasmic and/or cell surface staining, there is no need for image recording in additional channels. This way the usual time for movement, auto focusing and image capture for a field of view was 5±0.5 seconds; and 975 KB were required for the storage of an area of 430 µm * 320 µm. A 3.7 mm x 3.7 mm cytospin digitized in 3 fluorescent channels required 100 frames and without image compression 285 MB of storage area.

Standardization beads were used to evaluate the system’s performance. The Immuno-Brite bead set’s brightest fluorescent peak was taken as reference value.

Without shading compensation, CV of the specimen was 24.3% (Figure 8A). After the use of the white and black reference images for compensation without image compression, the CV decreased to 3.9% (Figure 8B).
Figure 8. CV of the integrated fluorescence values of standardization beads with and without compensation. The dark gray columns represent the measured single beads and the light gray columns the doublets, clusters and other artifacts that were gated out based on area and perimeter. A: IF histogram of single gated beads without compensation, 535 beads are measured. CV: 24.3%. B: IF histogram of the same beads with compensation, 529 beads are measured. Some beads fell out of the original gate after compensation. CV: 3.9%. C: On the left, 6 beads without compensation and on the right the same beads after compensation. The beads are in focus, the difference in intensity is only because of the uneven illumination. D: The white compensating image used for shading compensation in this example. In case of ideal illumination the whole image should be uniform and bright. In reality, the upper left part is 2.6 times brighter than the lower right. The bit depth of the image is 8-bit; the brightest area’s gray level value is 205 and the dimmest gray level value is 78.

For testing the system’s linearity, two methods were applied. The first method is to scan a homogenous fluorescence bead sample multiple times using different exposure times and calculate the correlation of the integrated fluorescence’s mean value. With exposure times between 1,000 and 4,000 msec in 500 msec steps, the integrated fluorescence and exposure times’ correlation was 0.999963 (p < 0.0001).

The second method is to compare the fluorescence ratio of different beads measured on FCM and SFM. The beads were measured on a FACScan (Becton, Dickinson and Co., Franklin Lakes, NJ) (Figure 9A). The ratio of the two brightest peaks on FCM was 4.11
and on SFM 4.00. The ratio of the second and third peak was 3.84 on FCM and 10.67 on SFM (Figure 9A,B). Manufacturer specified all ratios to be 4.0.

**Figure 9.** Linearity of the integrated fluorescence measurement. **A:** Fluorescence histogram of four different bead intensities measured on Flow. R3’s mean = 60.3, R4’s mean = 231.5 and R5’s mean = 952.6. Ratio of R5 mean and R4 mean is 4.11, and ratio of R4 mean and R3 mean is 3.84. Doublets were gated out. **B:** IF histogram of the same beads measured with SFM. R3’s mean = 624, R4’s mean = 6,649, R5’s mean = 26,605. The ratio of R5 and R4 is 4.001 and ratio of the R4 and R3 is 10.67. Manufacturer specified all ratios to be 4.0. The dark gray columns represent the measured single beads and the light gray columns the doublets, clusters and other artifacts that were gated out based on area and perimeter.

The effect of image compression can be evaluated by the results in Figure 10. It was found that using standard JPEG, up to a compression ratio of 1:150, the CV does not change significantly (Figure 10A). A general property of lossy image compression technologies, such as JPEG, is that the loss is in the resolution domain and not in intensity. Since the quality measurement is based on integrated fluorescence or intensity, the CV is good at high compression rates but the image quality is not acceptable (Figure 10B). The best compromise in compression is between 1:50 and 1:100, in this range the CV and image quality is still very good but the size is reduced dramatically. Standard JPEG defines the compression in image quality instead of ratio; the compression quality between 90% (1:61) and 80% (1:116) provided images suitable for future use. The quality percentage does not relate to exact compression ratios; other samples would have different ratios for the same quality settings. The newer version of JPEG, JPEG 2000 uses compression ratios directly thus the final file size can be better controlled. JPEG 2000 uses new image compression techniques too, and will probably provide better quality at the same compression rate (37).
Figure 10. Effect of JPEG compression on the CV value of integrated fluorescence, digital slide’s file size (square symbol) and image quality (rhombus symbol). JPEG compression defines the level of compression by quality of the resulting image. 100% quality means that it uses only a slight compression and the image will be very good while for example 10% quality means very small file size and poor image quality. UC denotes uncompressed images. Bitmap images were used as uncompressed images. A: Lowering JPEG quality increases the CV value of compensated single fluorescence bead population used in figure 8B, and decreases file size of digital slide. The CV’s curve is marked with rhombuses and the file size’s curve is marked with squares. B: Images of a bead (top) and lymphocyte (bottom) from the clinical sample at different compressions. There is no significant difference between the uncompressed and 80% quality image. At 20% quality, the cell lost its texture and the blocking effect of JPEG can be observed. At 0% quality, the images hardly resemble the originals.

The effect of the focusing accuracy is shown on Figure 11. The manufacturer does not specify it, but the calculated depth of focus is 1.914 µm for a 20x (N.A. 0.5) objective (38). The CV of single beads is 2.8% in the ideal focal plane and is the same in 2 µm range which is in correlation with the calculated depth of focus. As the focusing range is extended the CV is increasing. Up to 10 µm focal range the CV is below 4% and is acceptable for measurements.
Figure 11. Effect of focusing accuracy on the CV value of the integrated fluorescence (IF) of the standardization beads. One field of view of beads was recorded in 1 µm steps from −10 µm to +10 µm from the ideal focal plane. From the single images, several digital slides were made corresponding to a certain focus range. On these created slides, the CV of the populations was measured. There were 48 single beads and 3 clusters in the field of view. In our measurements the focus range is always an even number because it includes the same number of focal planes in plus and minus directions. In this case, we defined the focus range of 10 µm (±5 µm) acceptable because the CV of single beads remained below 4%.

The system was also tested with a slide of Hoechst stained lymphocytes. The scatter plot of area and perimeter, histogram of integrated fluorescence and a portion of the cell’s gallery are presented in Figure 12. The CV of the gated population shown in Figure 12A was 5.6%.
Figure 12. Application of the technique on a clinical specimen (Hoechst stained Ficoll separated lymphocytes) and the use of the scatter plot and histogram linking. A: Ungated scatter plot of the sample. Since SFM cannot measure forward or side scatter, cell area and perimeter values are used to gate debris and clumps. B: Histogram linked from the gated scatter plot. The dark gray columns represent the cells inside the gate and the light gray columns the cells outside the gate. C: Portion of cell’s gallery. Gallery is of cells contained within the gate shown in scatter plot A; the cells are shading compensated.

**Comparison of SFM, FCM and LSC**

In this study the goal was to use for comparison the same sample for all three techniques. Therefore two different DNA dyes and ECD labeling was used (with broad excitation (460-600nm) and emission (555-680 nm) spectrum) to overcome the problem of different excitation and emission spectra of the detection modalities of each instrument (SFM, LSC, FCM). The FITC and ECD labeling was detectable by all three instruments (Figure 13). For nuclear counter staining TOTO-3 and Hoechst 33258 were detectable by the LSC (CV range 12-14%) and the SFM (CV range 6-8%), respectively. The relatively high CV value in TOTO-3 staining did not impede finding cells by the LSC. In our experiments we did not use permeabilisation and RNA-se treatment, so
DNA staining could be heterogeneous and TOTO-3 could bind to RNA also (39) giving broad variance in TOTO-3 fluorescence.

**High concentration samples for relative cell frequency determination by FCM and SBC measurements**

In the measurements the most suitable fluorescence detection of cell surface markers were shown by the FCM followed by SFM and LSC. In the FCM measurements on the dot plots there are clearly distinguishable cell populations (Figure 13C), which are less distinct with SFM and LSC (Figure 13A,B). If the gating is not correct (for FCM), due to the lack of visual reinspection, several events can be classified as false positives.

**Figure 13. Differentiation of peripheral blood cells and HT29 tumor cells by the three modalities.** Scatter plots show clearly distinguishable peripheral blood cell (R2) and HT29 population (R3), by SFM (A), LSC (B), and FCM (C). X axis CAM5.2 FITC labeling. Y axis CD45 ECD labeling. With SFM and LSC a relatively high aspecific red fluorescence of the CAM5.2 FITC labeled tumor cells was detected. Therefore the HT29 cell population shows unexpectedly high ECD values. This fluorescence was compensated in the LSC and FCM measurements.
However, the correlation between the measured and expected cell frequency (Figure 14.) was the highest ($r^2 = 0.84; p<0.01$) with FCM, followed by the SFM ($r^2 = 0.79; p<0.01$) and LSC ($r^2 = 0.62; p<0.01$). In the FCM measurements one of the three replicates series showed outlier results. If we exclude these data from the evaluation even higher reproducibility can be achieved (Figure 14C). LSC showed systematically higher relative tumor cell frequencies as the calculated value. SFM showed the highest variation in the measured cell frequencies. The measurement time for the evaluation of the sample by the flow cytometer took 3-5 min, on the LSC 10-15 min, on the SFM 40-50 min.

![SFM Measurements](image1.png)

![LSC Measurements](image2.png)

![FCM Measurements](image3.png)

Figure 14. Correlation of determined and expected cell frequencies. Regression lines showing correlation between the expected (diluted, Y) and determined (X) cell frequencies of HT29 cells to peripheral blood cells in dilution series (1:1 to 1:1000) by SFM (A), LSC (B) and FCM (C), respectively. At each concentration at least three samples were prepared and measured.
Low concentration samples for absolute cell frequency determinations
(SBC measurements)

If we placed by micromanipulator 5, 10, 20 or even 50 fluorescent labeled cells into the measuring tube (5 mL tube, 100 μL cell solution) we could not detect any FITC labeled cell by FCM. In the case of the circulating tumor cells we could not compare the same preparation because of lost cells after FCM. Therefore in the low concentration specimen we could compare only SFM and LSC with visual reevaluation of the same slides.

In the micromanipulation slides the two systems showed very similar results (Table 1). The correlations between the number of placed tumor cells and that determined by the SFM and LSC were very high (r²=0.96, p<0.001; r²=0.95, p<0.01 respectively).

Table 1. Refinding of tumor cells in the low concentration samples I. CAM 5.2-FITC labeled HT29 cells were placed by micromanipulator on the slide smears contained Ficoll separated, CD45-PE-TexasRed labeled, peripheral blood mononuclear cells.

<table>
<thead>
<tr>
<th>No. of HT29 cells placed on the slide</th>
<th>No. of HT29 cells determined by SFM mean± SD, (No. of slides)</th>
<th>No. of HT29 cells determined by LSC mean± SD, (No. of slides)</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>6.5±2.1 (4)</td>
<td>5.2 ±2.6 (4)</td>
</tr>
<tr>
<td>10</td>
<td>9.1±1.5 (8)</td>
<td>14.5 ±4.4 (8)</td>
</tr>
<tr>
<td>20</td>
<td>21.6±3.7 (3)</td>
<td>21.3±11.9 (3)</td>
</tr>
<tr>
<td>50</td>
<td>48 (1)</td>
<td>28 (1)</td>
</tr>
</tbody>
</table>

In the circulating tumor cell samples of seven patients the two systems showed similar results (Table 2). In the other three cases LSC yielded a higher number of cells than SFM (749 vs 166, 355 vs 43, 61 vs 5). In these studies LSC overestimated the number of tumor cells. The number of the CAM 5.2-FITC positive cells on the slide by SFM and LSC showed significant correlation (for) to the visual counting (r²=0.99 and 0.97, respectively, all p<0.01) and to each other (r²=0.97, p<0.01).
Table 2. Finding of tumor cells in the low concentration samples II. Absolute numbers of magnetic isolated circulating tumor cells as detected by SFM, LSC and microscopy in colorectal cancer patients.

<table>
<thead>
<tr>
<th>Patient ID</th>
<th>No. of CAM5.2+ cells</th>
<th>No. of CAM5.2+ cells</th>
<th>No. of CAM5.2+ cells</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>SFM</td>
<td>LSC</td>
<td>Visual observation</td>
</tr>
<tr>
<td>1</td>
<td>2</td>
<td>1</td>
<td>0</td>
</tr>
<tr>
<td>2</td>
<td>5</td>
<td>61</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>80</td>
<td>59</td>
<td>78</td>
</tr>
<tr>
<td>4</td>
<td>14</td>
<td>0</td>
<td>15</td>
</tr>
<tr>
<td>5</td>
<td>166</td>
<td>749</td>
<td>164</td>
</tr>
<tr>
<td>6</td>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>7</td>
<td>43</td>
<td>355</td>
<td>39</td>
</tr>
<tr>
<td>8</td>
<td>0</td>
<td>11</td>
<td>0</td>
</tr>
<tr>
<td>9</td>
<td>4</td>
<td>1</td>
<td>6</td>
</tr>
<tr>
<td>10</td>
<td>13</td>
<td>4</td>
<td>9</td>
</tr>
</tbody>
</table>

Quantitative and stoichiometric fluorescent whole slide imaging

Focusing

The objective has a calculated 0.57 µm depth of field at the 605 nm emission wavelength of the Rhodamine filter (38). One step of the focus motor is 0.2 µm that is almost 3 times smaller as the depth of field thus the fine focus algorithm steps always in 2 motor steps (0.4 µm) because this is sufficient. Table 3 sums the differences between the automatically found and the manually fine tuned focus levels.

Ninety-three percent of the field of views did not differ at all or the difference was less than the depth of field. Within the depth of field some visual differences are observable but this does not influence the information content of the image. The observer might pick another field of view as an algorithm.
In 7 percent of the cases the difference was 0.8 µm. It means only one step error since
the smallest step the algorithm is making is 0.4 µm. Subjectively assessed these images
are still well focused.

**Table 3. Focus level differences.** The left column shows the difference in µm between the
automatically found focus levels and the manually fine focused position. The right column
shows how many field of views were found with the given difference.

<table>
<thead>
<tr>
<th>Difference in µm</th>
<th>Number of field of views</th>
</tr>
</thead>
<tbody>
<tr>
<td>-0.8µm</td>
<td>3</td>
</tr>
<tr>
<td>-0.4µm</td>
<td>17</td>
</tr>
<tr>
<td>0 µm</td>
<td>54</td>
</tr>
<tr>
<td>+0.4µm</td>
<td>22</td>
</tr>
<tr>
<td>+0.8 µm</td>
<td>4</td>
</tr>
</tbody>
</table>

**Scanning results**

The marker pen based sample detection worked reliably if the marking was at least 1
mm wide and fully connected in the area imaged by the preview camera. The preview
camera grabs 30 frame per second thus preview image capture time is negligible in the
whole process.
Exposure times and focusing speed is proportional the staining intensity. Table 4
summarizes the scanning information for 5 different samples.
Table 4. Scanning results for 5 different samples. The samples were scanned using the HXP-120 lamp and Zeiss Plan-Apochromat 20x, N.A. objective with 0.32 µm resolution. Different sample types were selected to give an overview of the system’s performance with regular fluorescent microscope slides and image cytometry samples.

<table>
<thead>
<tr>
<th>Sample type</th>
<th>Exposure time in ms and digital gain setting in parentheses</th>
<th>Area in mm²</th>
<th>Number of field of views</th>
<th>Scanning time hour:min:sec</th>
<th>Compression type and quality</th>
<th>File size (Megabyte)</th>
</tr>
</thead>
<tbody>
<tr>
<td>TMA sample</td>
<td>2 (2) 35 (2) 10 (2)</td>
<td>558</td>
<td>4386</td>
<td>01:43:57</td>
<td>JPEG, 90%</td>
<td>1892</td>
</tr>
<tr>
<td>TMA sample</td>
<td>1 (2) 14 (2) 2 (2)</td>
<td>304</td>
<td>2398</td>
<td>00:45:13</td>
<td>JPEG, 90%</td>
<td>814</td>
</tr>
<tr>
<td>Skin biopsy</td>
<td>1 (1) 18 (3) 66 (0)</td>
<td>15</td>
<td>112</td>
<td>00:10:31</td>
<td>JPEG, 90%</td>
<td>63</td>
</tr>
<tr>
<td>Coulter beads, 3rd intensity</td>
<td>- 400 (0) -</td>
<td>41</td>
<td>325</td>
<td>00:06:42</td>
<td>JPEG, 80%</td>
<td>39</td>
</tr>
<tr>
<td>Hoeachst control sample</td>
<td>43 (0) - -</td>
<td>25</td>
<td>213</td>
<td>00:06:19</td>
<td>JPEG, 100%</td>
<td>87</td>
</tr>
</tbody>
</table>

Measurements: System stoichiometric linearity after compensation

Figure 15 shows the graphs of the 3 linearity tests. In the first linearity test the calculated correlation between exposure time and integrated fluorescence was 0.999491. The CV values at the different exposure times from 5 to 25 ms were 2.87%, 2.72%, 2.85%, 2.54% and 2.43% respectively. The CV value of the uncompensated scan was 10.06%.

In the measurement of the bead mix the unstained bead population was not visible. From the four stained population the weakest is detectable but not reliably because the bead’s pixel values are around 3 and 4. The CV values from 1.5625% to 100% are 10.53%, 2.78%, 1.89% and 2.05% respectively. The correlation between the manufacturer defined intensity ratios and the measured integrated fluorescence was 0.999548. The scatter plot, histogram and gallery of the brightest population are shown on Figure 16. We selected a subpopulation on the right side of the cloud that related to the perfectly round stand alone beads. We found that clustered beads don’t appear as a group of perfect spheres but on the point of contact they get distorted. The measurement of IF is based on the summation of the pixels and in the case of clusters it does not provide precise results due to the deformation.
Finally we measured the areal linearity of the system. In this test the brightest beads were used. The correlation between the average area of single, double and triple clustered bead populations and the number of beads in a cluster was 0.999998. The Hoechst stained control sample had a CV value of 6.4%. The scatter plot, histogram and gallery of the control sample are shown on figure 17.

Figure 15. System linearity measured with Coulter beads. 15A: shows the correlation between exposure time and integrated fluorescence (IF) of the brightest beads. The data points show IF. 15B: shows the correlation between IF and the manufacture specified intensity of 1.5625%, 6.25%, 25% and 100%. The data points show IF. 15C: shows the correlation between the measured area of clusters and the number of beads in the cluster. Data points show area in square micrometer.
Figure 16. Scatter plot, histogram and gallery of a bead population. Beads on a slide with 5 different intensities are scanned. 16A: Shows the scatter plot of the brightest beads. Shape Factor is displayed versus Area. Clustered beads are deformed and to measure intensity precisely the stand alone perfectly round objects are selected as a sub population on the right of the cloud. 16B: Shows the histogram derived from the scatter plot. The green marker lines delimit the final measured data set. 16C: Shows a portion of the bead gallery derived from the histogram.
Figure 17. Scatter plot, histogram and gallery of the Hoechst stained control sample. The population of lymphocytes were selected on the scatter plot based on area and perimeter. Artifacts were rejected on the histogram based on integrated fluorescence and 215 cells were selected for CV measurement. The gallery shows some of the lymphocytes.
DISCUSSION

Scanning Fluorescent Microscopy

Fluorescent cell measurements are superior to transmitted light determinations due to the higher sensitivity, absence of the distribution error, and a greater number of simultaneously measurable molecular species. A major advantage of slide based microscopic measurements is that they can be performed in parallel or sequentially. The earlier automation of flow cytometry systems in sample handling and higher measurement speed (6) are the cause of the overall dominance of FCM in cell analytics over microscope based systems. However, the lack of opportunity for the morphological relocation of selected cells proved to be one of the most limiting factors of this technology.

The work of Kamentsky et al. (18) on the development of a laser scanning cytometry system, the LSC aimed to fulfill these requirements. The broad range of applications and papers with the LSC system shows, that this technology has real acceptance by cytometrists (7, 9, 18, 19, 40-44).

Automated fluorescent microscopy attempts have shown the close correlation of the measured fluorescence parameters to FCM (14,15).

However, the principle of on-line measurements of the multi-fluorescent labeled cells and not storing the single field of views caused the loss of one of the most important features that microscopy can yield: the correlation of the measured parameters to morphological data.

This approach has several advantages over FCM and LSC. To add a new stain with new excitation and emission wavelengths requires only a new filter block; while, using the other two modalities requires the installation of a new laser and photomultiplier. Making a digital slide from the original is ideal for archiving and documentation. The digital slide can be sent through the Internet to fellow researchers or students can take it home on a DVD. Because fluorescent samples fade, in some days or weeks, the sample might become useless. Arbitrary selection of cells can be displayed in galleries in seconds, because every cell’s image can be accessed in a random manner from the
digital storage. This feature gives real freedom for the morphological analysis, which is missing in FCM.

For rare-cell detection, scanning the complete sample provides the safety of not losing any cells. The off-line evaluation permits the measurements to be repeated using different parameters as long rare cells are found. The digital slide also permits the evaluation of fluorescent histological samples because the process is not limited to a single field of view.

The main problem of quantitative measurement using mercury arc lamps is the none uniform illumination. Scrambling the light with a fiber optic or liquid light guide (24) was not available through standard commercial channels for all the microscope used in this work.

In the LSC, the scanning laser beam provides a constant intensity in every part of the field of view. Since this is not the case for arc illuminated microscopes, the illuminated reference (white) image and CCD dark current noise reference (black) image were used for compensation. The first one is called white because in the case of an ideal illumination all of its pixels should be white but not saturated. The white image is for correcting the error of the lamp; the black image corrects the error of the camera. The pixels of a CCD camera’s picture are higher than zero even if there is no light at all. This error means a constant positive shift in the pixel values. On the black reference image, every pixel should be zero in the ideal case. The use of these two images with equation 1., compensates the raw images so effectively that the system provides comparable data to FCM or LSC.

In the compensation example in Figure 2B, mean of the uncompensated beads is 156.2, standard deviation is 60.9 and CV is 39%. The mean of the compensated beads in Figure 2C is 231, standard deviation is 0 and CV is 0%. Compensation scales up gray level values to the brightest level, thus the new mean is always higher than the original. The same effect can be observed in Figure 8A and 8B, in the uncompensated histogram just few beads are above 30,000 and in the compensated one, all of them are around this value. In the example, beads are brighter than the white reference image. This is not a contradiction; white reference does not have to be the brightest value; it has to represent the illumination pattern. We chose up-scaling over downscaling, because downscaling would lose information.
SFM stores the original image for every field of view in every channel, plus one common black reference image and one white reference image for every channel. Compensation is done always on the fly during slide viewing or image processing. Compensation is applied to every fluorescent channel of a field of view and of course must be repeated for every field of view. This approach yields slower viewing and image processing compared to stored compensated images but the goal was to maintain maximum confidence and verifiability. It can be always checked in the digital slide viewer how did the original image look like, was it saturated or did the compensation introduce any artifacts.

The results show, that using compensation slides, image compression techniques, sophisticated autofocusing strategy with the implementation of standard cytometry techniques an applicable working environment was developed.

Model et al. found that concentrated fluorophores between standard slides and coverslip are better for shading correction than commercial fluorescent slides or fluorophores in chamber (45). They used a similar method as ours for shading correction but did not measure large cell or bead populations. Lockett et al. used beads for shading compensation (17). Their results are better but they did not measure large cell or bead populations either. Instead of grabbing a single field of view of fluorophores they position one bead or cell to multiple locations in the field of view. They calculate a compensation image based on the intensity of the same object in the different locations. The consequence of this method is that they also have to compensate for the photo bleaching of the object.

Concerning the linearity of the system, in the second ratio of the fluorescence of the standardization beads, the great difference between FCM and SFM is due to the dynamic range. The flow cytometer used for this study in FCM had a 10 bit range and in the SFM system the camera’s bit depth was set to 8 bits. The ratio of the first peak and the third peak according to the FCM measurement was around 16. On the 8 bit image the brightest pixels of a bead had a value of 240. 240 divided by 16 results in 15. If the brightest pixel of the spherical bead is 15 then the edge of the bead fades into the background and is cut off by the threshold and the integrated fluorescence is calculated on a smaller area. The fluorescence dynamic range is around 1:6 using 8 bit depth. FCM and SFM dynamic range can not be compared directly because in real life the integrated
fluorescence value also depends on the size of the cells. Due to its measurement method SFM’s dynamic range is comparable to FCM because it can measure objects up to the size of a field of view. AxioCam has 14 bit depth and other commercially available Peltier cooled, monochrome cameras have also 12 bit ADCs and often less than 5 photoelectrons residual noise. In this study, we used the lower 8 bit of AxioCam’s 14 bit depth to decrease acquisition time. Fluorescence values are different in Figures 9A and 9B because both systems use arbitrary units for quantification. In this measurement the flow cytometer had a 10 bit analogue to digital converter, thus the highest measurable value is 1023. In the SFM measurement, one bead’s image had approximately 200 pixels. 200 multiplied by 255, the maximal gray level of an 8 bit image, results in 51,000 which is the highest theoretical integrated fluorescence value for a bead with this bit depth and magnification.

SFM stores every channel in every field of view; therefore the final file sizes would be very large without image compression. Using standard JPEG lossy image compression, acceptable file sizes and image quality were achieved. Standard JPEG supports only 8 bit depth, but the digital camera used provided 14 bit images. Since we had to sacrifice 6 bits anyway we chose the lowest 8 bit of the camera to have as short exposure times as possible to increase scanning speed.

Our technology still uses a commercially available, motorized fluorescent microscope. The advantage of this technique is that these microscopes can be used as a manual tool for standard microscopy. Also, with our technique, they can be converted into a multi-channel fluorescent scanner. This technique could be enhanced by sophisticated biotechnology methods for the evaluation of large number of antigens (46).

The disadvantages of our system are also clear: manual slide loading and scanning area definition are still necessary, which costs time and manpower. Some companies have developed slide loaders for example in the field of cervical cytology analysis. These loaders are only available as a part of a complete and closed system and currently they are not open to apply other applications like SFM.

The development of Bajaj et al. (1) decreases the autofocusing time at least by an order of magnitude. However, their work was done also around a commercial inverted microscope. A new attempt for automation and enhanced detection was described by Tibbe et al. (47) using magnetic cell isolation and compact disc technology.
With the enhanced focus on the medical interest in circulating tumor cells and other rare cells (stem cells, malignant residual disease, organ specific stem cells in histological sections) the mainstream of cell analytical research will need novel microscopy based techniques.

**Comparison of SFM, FCM and LSC**

Detection of circulating tumor cells is of substantial clinical importance and its prognostic value has been demonstrated (48). Our results on the 10 patient sample show that SFM has a good potential for finding the fluorescent labeled tumor cells contributing to the analysis and solution of this clinical problem and is equivalent to LSC and FCM. For further validation of the SFN method, a significantly higher number of patient samples are required of course. Alternative, highly sensitive assays like RT-PCR were found to show false positive results in tumor free patients (49). Cytokeratin, as marker of the epithelial cancer cells is also expressed in gastrointestinal inflammations in lymphocytes (50). Therefore RT-PCR or immunohistochemistry alone is not sufficient for reliable micrometastases detection. Today FDA approved automated microscopy systems exist only for enzyme based micrometastases detection (Chromavision Inc., Applied Imaging Inc.).

However, more and more information appears, that fluorescent cell detection with multiple labeling would have greater specificity and sensitivity (32).

As fluorescent microscopy is becoming more and more widespread and is used in clinical and basic research automation is of increasing necessity. Until now the automation was done using the traditional epifluorescent (32) or inverted microscopy stages (1, 29), which were designed for manual use, not for high throughput.

One of the most problematic issues in automation is autofocusing. Image analysis based autofocusing is time consuming. This is in agreement with our own experience. Automated slide loading also has not been solved in these applications. As requirements from the users become obvious for automation, and algorithms are available for automated scanning and evaluations, results with new automated and fast scanning hardware systems are expected (51). The acquisition speed for SFM is slower than that of the LSC, while FCM is the fastest technology.
Comparative studies with FCM and LSC have shown that data obtained by both technologies are consistent with each other to study apoptosis or necrosis (52). LSC is a reliable tool for the intracellular staining of p53 protein (41) and DNA ploidy analysis (42). Moreover SBC (LSC) provides a number of benefits that may make it more suitable for clinical laboratories than FCM (43). Even serial immunostaining could be performed for an increased number of fluorescence parameters (46).

In a comparison between LSC, FCM and image cytometry linear regression analysis of DNA ploidy data and SPF values of tumors also showed statistically significant agreement (44).

This comparison of three methods showed that the fluorescent measurements on cell suspension or smears in dilution series yield similar results for the tumor cell / lymphocyte ratio both in the high and low concentration ranges. Similar studies were performed with similar results using LSC and FCM (41), and image analysis and FCM (53).

In the range of the very low frequency of the tumor cells FCM has some disadvantages finding the 1-2 cells per sample. Similarly, the determination of the tumor cell concentration in the peripheral blood by FCM is unsatisfactory if the sample contains only one or two tumor cells.

FCM is a so called population measurement, because data from many thousand cells are acquired, on a dot plot similar signals give a group belonging together, but one or two cells do not. Cell aggregates could give signals out of scale and are therefore lost from analysis. The measured objects are unavailable for visual morphological inspection and are lost after the acquisition. Since the cell can not be relocated, we have to believe the data. Confirmation of the morphology could be done by sophisticated cell sorting or new in flow imaging technology (54-57).

After isolation of the cells from the blood the whole sample volume should be measured. A problem arises while measuring the last drops of the cell suspension (looking for all tumor cells from the patient sample), because air bubbles in the flow channel may cause strong light scattering and many false signals are acquired resulting in an analysis that is at least partially based on this artifact. Time gating of the data until the first air bubble could help the analysis.
SFM software using a commercial microscope and camera provides similar quality of finding fluorescence labeled rare cells as the LSC. SBC proved to be more suitable for the rare cell detection than FCM. Due to the interactive threshold determination, standard cytometry techniques and human reevaluation of the digital slides SFM may prove an acceptable adaptation of conventional fluorescent microscopes in order to perform rare cell detection.

**Quantitative and stoichiometric fluorescent whole slide imaging**

**Sample detection and localization**

MIRAX MIDI is an automated whole slide imager with a slide loading capability for 12 slides. To enable automated fluorescent scanning it is important to develop an automated specimen detecting and locating method. Fluorescent samples have low contrast in normal brightfield imaging and they can not be detected by the preview camera. The possible alternative solutions could be low magnification fluorescent, darkfield or phase contrast imaging or manual sample marking. The first three methods would require an objective changer to use a low magnification objective to generate a slide preview. In fluorescent imaging the intensity is calculated by the following equation:

\[ \text{Intensity} \approx \frac{\text{Numerical Aperture}^4}{\text{Magnification}^2} \]

Low magnification objectives have low numerical apertures that result 1000 times longer exposure times compared to the 20x objective used in this study which is absolutely impracticable. Darkfield illumination and phase contrast would require a different condenser design that could not be fitted in the MIRAX MIDI because of the tight construction of the quick focusing mechanism. Due to the optical and mechanical
constraints the marker pen based method was used which requires negligible extra burden from the users. The existing hardware could be used without any modifications, and it worked well on all samples.

**Automatic focusing**

The required exposure time to image fluorescent stains by a microscope can vary from few milliseconds to several thousands or in other words the system has to focus samples with a dynamic range of 1:1000. The dynamic range of the AxioCam MRm is 12 bits but it was used in 8 bit mode because the complete MIRAX software package has 8 bit internal image handling.

The theoretical dynamic range of an 8 bit imaging device would be 1:255 but in practice the electronic and photon shot noise decrease it (36). The electrical noise of the AxioCam MRm was negligible in 8 bit mode. Photon shot noise equals to the square root of the photons of a pixel. At low light intensities shot noise dominates the pixel differences and not the actual sharpness thus dark images are not sufficient for focusing. According to our tests if the brightest pixels were in the pixel value range of 32 and 64 then the calculated sharpness values were reliable for most samples. Low contrast samples needed a range from 64 to 128 or from 128 to 255. We concluded that an 8 bit camera has a practical dynamic range of 1:8 (32:256) if images appropriate for focusing have to be grabbed. Our solution to find the right focus level of samples with a higher dynamic range was to continuously change the exposure time during the focusing process. A fixed long exposure time would saturate the sample and a short exposure could miss faint samples.

The brightfield sharpness calculation algorithm of the MIRAX software worked well on fluorescent tissue samples. However on cell samples especially if there were only few cells in the field of view the algorithm did not work reliably. The brightfield focus algorithm calculates and sums the value differences of neighboring pixels. A lymphocyte has 7 µm diameter what is represented roughly by 370 pixels with 0.3225
µm / pixel resolution. 370 pixels are 0.026% of the active pixels of the camera and the pixel differences of the cell disappear in the sum of differences of the background noise. Our strategy was to enhance the higher differences with lower occurrence and suppress small differences with high occurrence. The goal was to have a general algorithm so we did not want to use a fixed threshold to separate the background from the samples. Instead of simply summing the differences the algorithm generates a histogram. This way the pixel value differences are grouped and can be differentiated. The columns were summed after being multiplied by the column indices to the power of 5. This exponential value was determined by experiments and worked reliably on all samples. Figure 18 shows a field of view in two different focus positions and the corresponding histogram curves.
Figure 18. Sharpness calculation. A and B show a fluorescent field of view in and out of focus by 4 µm. C: the original and modified histograms of the two images. The original histograms are similar but after the exponential multiplication the in focus histogram has much higher values. There are no values above column 89 thus the columns between 100 and 255 are not shown.

Quantitative imaging

Illumination

The HXP-120 fiber coupled metal-halid short arc lamp has several advantages over traditional HBO mercury arc lamps. It has stronger light, 5 times longer life time and due to the fiber coupling the illumination unevenness is not noticeable visually on many samples. Unfortunately arc lamps suffer from arc wandering. The arc between the
electrodes of the lamp jumps from time to time to another point on the electrodes and change the illumination pattern and intensity (58). If the illumination pattern changes the prerecorded compensation images are not sufficient anymore. We found that the mechanical position of the fiber can also change the illumination pattern. These properties make the metal-halid lamp impractical for quantitative measurements. The Colibri lamp provided very stable illumination in time and it is mounted directly on the microscope without a fiber. These features made this lamp the optimal choice for quantitative analysis.

The power of the two light sources is not directly comparable because their spectral characteristics are different but our experience was that the Colibri was 20-30% weaker on average. The meta-halid lamp emits light from 300 nm to 700 nm with the same peak wavelengths as HBO lamps (365, 405, 436, 546, 579 nm). The peaks are weaker compared to HBO but between the peaks the light is stronger. LED modules for the Colibri lamp are available at 365, 380, 400, 455, 470, 505, 530, 590, 615 and 625 nm wavelengths.

**Compensation slide**

The manually prepared slides used in SFM could contain bubbles, dust particles and other artifacts. The proper field of views had to be selected manually. The thin polymer section used in this study covered the complete slide and we did not detected irregularities. The described compensation image creation algorithm always provided good results. The laser dyes in the compensation slide bleach. Our algorithm picks only 10 field of views randomly thus slides can be used several times. It is important to focus the compensation slide to map as good as possible the illumination pattern. The FITC solution was easy to focus because of the mentioned artifacts. On the polymer slide the focus could not be determent based on the sample structure. The slide was focused by selecting the motor position which provided the brightest image based on the properties of exposure and focus shown on Figure 5.

**Image segmentation and measurement**
Manually set threshold values are necessary for segmentation because biological samples are complex and an automated threshold algorithm cannot determine the goal of a study. For example nucleus, cytoplasm, different cell populations and FISH spots require different threshold values. The possibility to set different threshold values within one measurement for the different targets is also necessary. In the linearity measurement of beads with different intensities the following lower and upper threshold values were used for the four populations: 4/7, 6/17, 15/70 and 60/255. If all four populations would have been thresholded with a single pixel intensity level of 4 then the bright beads would have approximately 2.7 times larger area because the background around a bright object is also brighter. Upper thresholds are also practical to better discriminate the different groups. In the other measurements one threshold value was sufficient because in the case of areal linearity, different exposure times and lymphocytes the populations had homogenous fluorescence intensity.

**Advancements over SFM**

The MIRAX MIDI hardware has several advantages over the regular AxioPlan 2 microscope. Its automated slide loader and preview camera makes it possible to digitize several slides without manual interaction making the laboratory workflow more effective.

The AxioCam HRc camera used in the SFM system is a color camera equipped with piezo CCD sensor shift technology. This camera could record 13 megapixel in three colors. The AxioCam MRm is a monochrome camera and can record only 1.3 megapixel images. The monochrome camera was chosen for the MIRAX system because it had 2 times shorter exposure times what doubles the scanning speed. CCD cameras are monochrome by nature and a color filter is placed in front of their pixels to discriminate different wavelengths. While the characteristics of these filters usually don’t match the fluorescent filter spectrum they absorb half of the light on average. The pixel shift technology is slow and in a fast scanner its advantages can not be utilized. The AxioCam MRm has also lower cost.
MIRAX MIDI has a 20x objective like the SFM system but with a higher N.A. and thus it needs 6.55 times shorter exposure times for the same sample. In the SFM system the lower 8 bits of the camera was used. Due to the higher light collecting capability in the MIRAX system the upper 8 bit of the camera could be used which had lower noise. In the SFM system only one threshold value was used for the objects. With the lower noise and every populations individual threshold value all four bead populations could be detected with appropriate intensity ratios while SFM could detect only 3 populations and the intensity of the third population was measured 2.5 times lower as reality.

A new general focus algorithm had to be developed for the MIRAX system because the algorithm used in SFM was not appropriate for tissue samples.

The new stable LED light source and compensation slide made it possible to achieve a CV value of 1.9% while in the SFM system the best measured value was 2.8% on a single field of view and 3.9% on a larger sample.
CONCLUSION

A motorized fluorescent microscope with the use of compensation slides and special image processing algorithms can be used for quantitative and stoichiometric cytometry measurements. Such a system provides comparable results with similar sensitivity and specificity to well established Flow cytometry and Laser Scanning Cytometry. Slide based image cytometry is superior to Flow Cytometry for rare cell detection. With further development of the methods a fluorescent whole slide imager can be used for quantitative and stoichiometric cytometry measurements. The technical advancements of whole slide imaging over regular microscopy makes the clinical workflow more effective in terms of reliability, speed, manpower and costs. With these methods the clinical screening of colorectal cancer patients becomes possible.
SUMMARY

Recently enhanced focus is set on the rare cells of the human organ (circulating tumor cells, physiologic and pathologic stem cells, fetal cells). Circulating tumor cells can be detected in peripheral blood samples by cytometry. Slide based image cytometers provide similar data as flow cytometry by digitally processing the cell images. For the detection of circulating tumor cells, they have several advantages over FCM. In the recent years brightfield whole slide imaging became commercially available and starts to be established in pathology.

We created an imaging cytometer system called Scanning Fluorescent Microscope (SFM) by using a motorized fluorescent microscope, special scanning and image processing algorithms and a fluorescently stained compensation slide. We showed that this system is capable of quantitative and stoichiometric measurements and it provides comparable results to other well established cytometry solutions on large cell populations. We showed that SFM detects rare cells more reliably as flow or laser scanning cytometry.

We extended the commercially available MIRAX MIDI whole slide imager with fluorescent scanning capability and used it with the SFM methodology. We showed that the fluorescent whole slide imaging is possible and using the SFM methodology, it provides even better results as the SFM system due to the technical advancements in illumination and camera technology.

The automated slide loading, sample detection and scanning capabilities of whole slide imaging systems combined with image cytometer software make possible the clinical screening for colorectal cancer patients.
Az utóbbi időkben az emberi szervezet ritka sejtjeire fókuszolt figyelem irányul (keringő daganat sejtek, fiziológiai és patológiai össejtek, magzatú sejtek). A keringő daganatsejtek citometria segítségével mutathatók ki perifériás vérmintákban. A tárgylemez képalkotó citométerek hasonló mérési adatokat szolgáltatnak, mint az áramlási citométerek a sejtek képeinek digitális feldolgozásával. A keringő daganatsejtek kimutatásában több előnyük is van az áramlási citometriával szemben. Az utóbbi években az átmenőfényes teljes tárgylemez képalkotó (Whole Slide Imaging) eszközök megvásárolhatóak lettek és kezdenek egyre szélesebb körben elterjedni a patológiában.

Fluoreszcens motorizált mikroszkóp, speciális szkennelő és képfeldolgozó algoritmusok és fluoreszcensen festett kompenzáló tárgylemez felhasználásával létrehoztunk egy képalkotó citométer rendszert, amelyet Pásztázó Fluoreszcens Mikroszkópnak (Scanning Fluorescent Microscope, SFM) neveztünk el. Megmutattuk, hogy ez a rendszer képes kvantitatív és sztöchiometrikus mérésekre és más jól ismert citometriai eljárásokkal összehasonlítható eredményt szolgáltat nagy sejtpopulációkon. Megmutattuk, hogy az SFM rendszer ritka sejteket megbízhatóbban mutat ki, mint az áramlási vagy a lézerpásztázó citometria.

A kereskedelmi forgalomban kapható MIRAX MIDI teljes tárgylemez képalkotó rendszert kibövítettük fluoreszcens szkennelő funkcióval és az SFM metodikával használtuk. Megmutattuk, hogy a fluoreszcensens teljes tárgylemez képalkotás lehetséges és az SFM metodika használatával még jobb eredményeket biztosít, mint az SFM rendszer megvilágítás és a kamera technika fejlődésének köszönhetően.

A teljes tárgylemez képalkotás automatikus tárgylemez adagoló, minta megtaláló és szkennelő képességei, képalkotó citometria szoftverrel együtt használva lehetővé teszik a vastagbél-daganatos betegek klinikai szűrését.
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